

Grilamid L 25 W 40

PA12

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	450 / 400	MPa	ISO 527-1/-2
Yield stress	30 / 25	MPa	ISO 527-1/-2
Yield strain	15 / 20	%	ISO 527-1/-2
Nominal strain at break	>50 / >50	%	ISO 527-1/-2
Stress at break	45 / 40	MPa	ISO 527-1/-2
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	- / N	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	- / 4	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Shore D hardness (15s)	- / 65	-	ISO 868

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	173 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	45 / -	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	95 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	140 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	180 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	80 - 100	°C	ISO 2578
Max. usage temperature (short term)	150	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	- / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E11	Ohm	IEC 60093
Electric strength	- / 32	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	1.4 / -	%	Sim. to ISO 62
Humidity absorption	0.7 / -	%	Sim. to ISO 62
Density	1030 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.9 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	1.3 / -	%	ISO 294-4, 2577

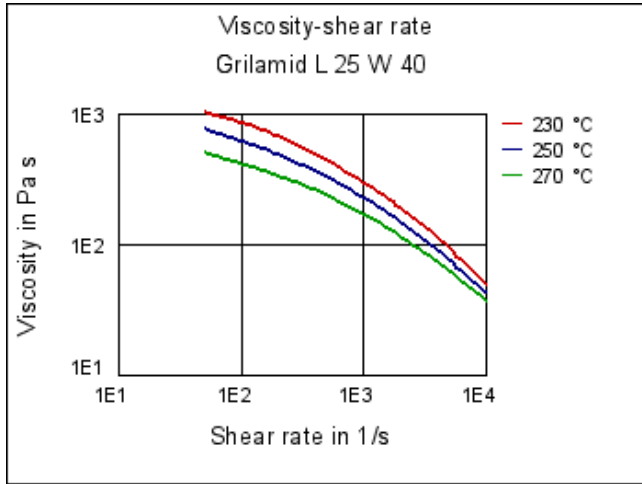
Diagrams

Grilamid L 25 W 40

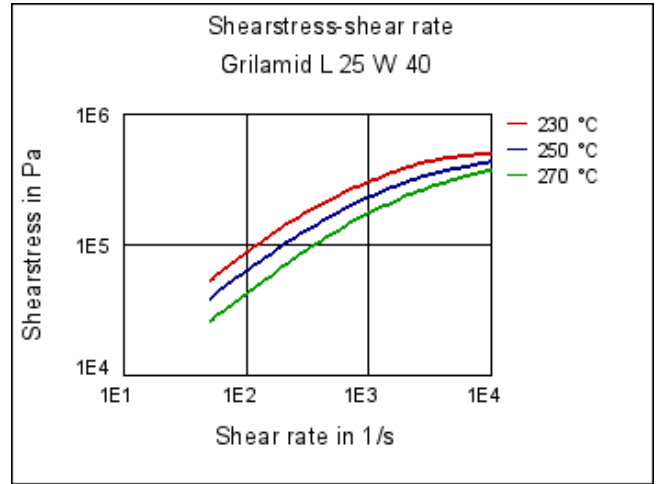
PA12

EMS-GRIVORY | a unit of EMS-CHEMIE AG

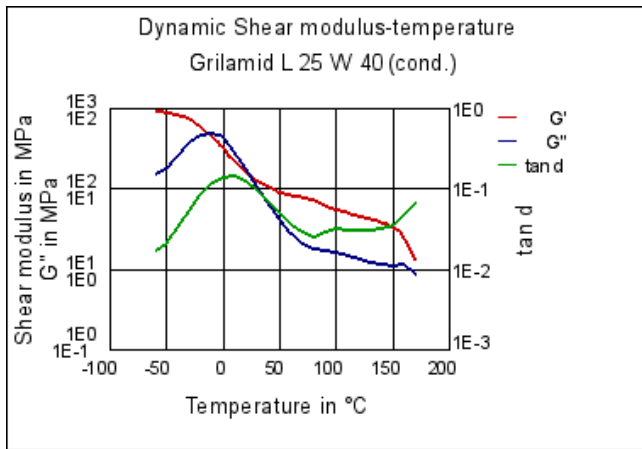
Viscosity-shear rate



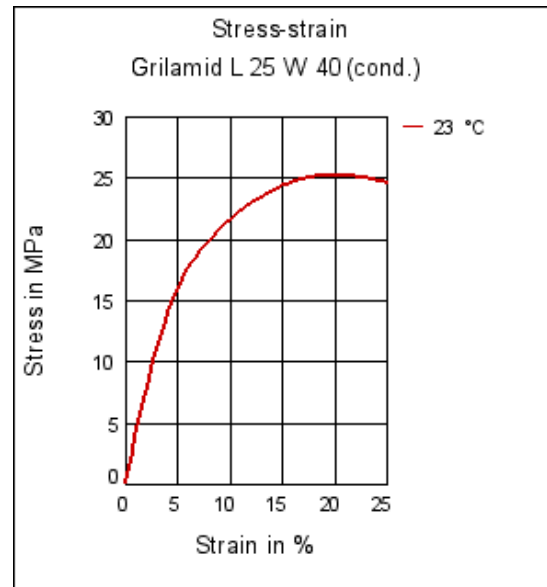
Shearstress-shear rate



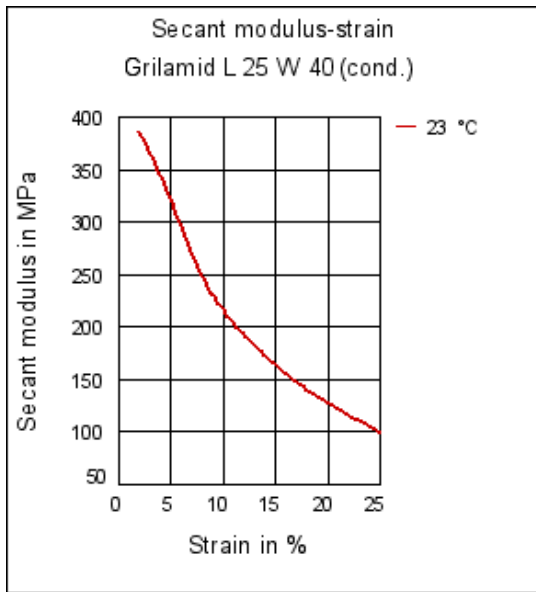
Dynamic Shear modulus-temperature



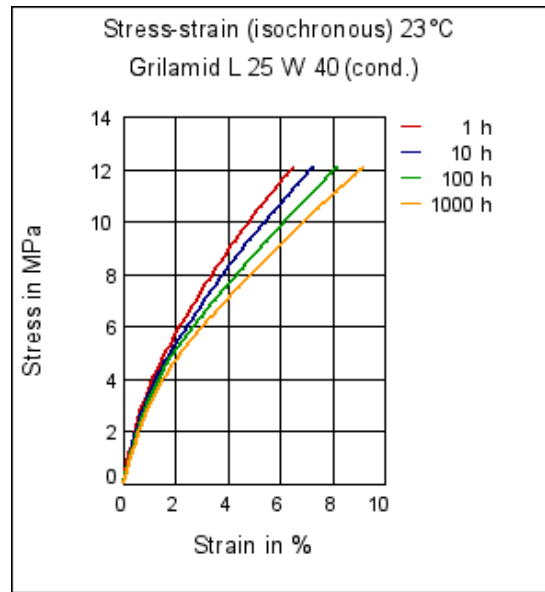
Stress-strain



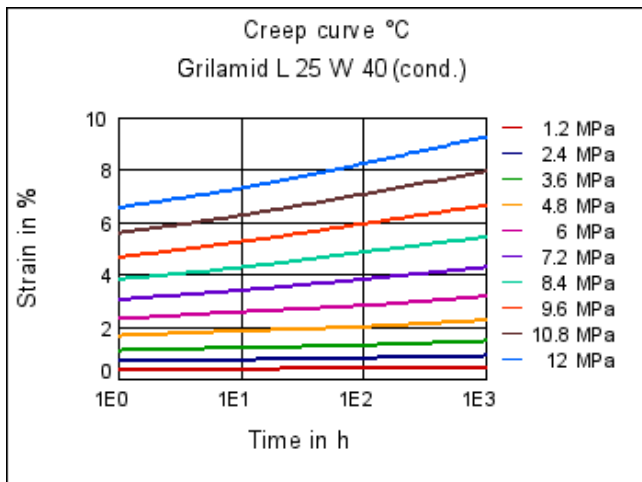
Secant modulus-strain



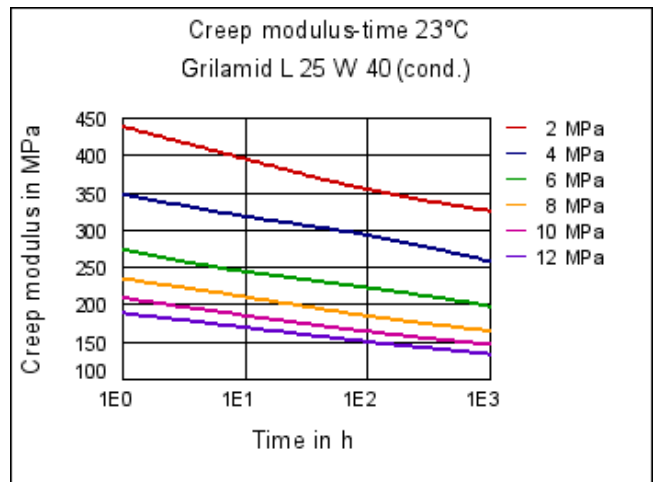
Stress-strain (isochronous) 23°C



Creep curve °C



Creep modulus-time 23°C



Characteristics

Processing

Other Extrusion

Delivery form

Granules

Additives

Plasticizer

Special Characteristics

Improved UV resistance (outdoor use)

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Product Attributes

Flexible, High viscosity

Industry & Consumer goods









Hydraulics & Pneumatics

Grilamid L 25 W 40




PA12

EMS-GRIVORY | a unit of EMS-CHEMIE AG




Chemical Media Resistance**Acids**

-  Acetic Acid (5% by mass) (23°C)
-  Citric Acid solution (10% by mass) (23°C)
-  Lactic Acid (10% by mass) (23°C)
-  Hydrochloric Acid (36% by mass) (23°C)
-  Nitric Acid (40% by mass) (23°C)
-  Sulfuric Acid (38% by mass) (23°C)
-  Sulfuric Acid (5% by mass) (23°C)
-  Chromic Acid solution (40% by mass) (23°C)




Bases

-  Sodium Hydroxide solution (35% by mass) (23°C)
-  Sodium Hydroxide solution (1% by mass) (23°C)
-  Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

-  Isopropyl alcohol (23°C)
-  Methanol (23°C)
-  Ethanol (23°C)


Hydrocarbons

-  n-Hexane (23°C)
-  Toluene (23°C)
-  iso-Octane (23°C)





Ketones

-  Acetone (23°C)










Ethers

-  Diethyl ether (23°C)

Mineral oils

-  SAE 10W40 multigrade motor oil (23°C)
-  SAE 10W40 multigrade motor oil (130°C)
-  SAE 80/90 hypoid-gear oil (130°C)
-  Insulating Oil (23°C)

Standard Fuels

-  ISO 1817 Liquid 1 (60°C)
-  ISO 1817 Liquid 2 (60°C)
-  ISO 1817 Liquid 3 (60°C)
-  ISO 1817 Liquid 4 (60°C)
-  Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
-  Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Grilamid L 25 W 40

PA12

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Salt solutions

- ☹️ Sodium Chloride solution (10% by mass) (23°C)
- ☹️ Sodium Hypochlorite solution (10% by mass) (23°C)
- ☹️ Sodium Carbonate solution (20% by mass) (23°C)
- ☹️ Sodium Carbonate solution (2% by mass) (23°C)
- ☹️ Zinc Chloride solution (50% by mass) (23°C)

Other

- ☹️ Ethyl Acetate (23°C)
 - ☹️ Hydrogen peroxide (23°C)
 - ☹️ DOT No. 4 Brake fluid (130°C)
 - ☹️ Ethylene Glycol (50% by mass) in water (108°C)
 - ☹️ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
 - ☹️ 50% Oleic acid + 50% Olive Oil (23°C)
 - ☹️ Water (23°C)
 - ☹️ Deionized water (90°C)
 - 🚫 Phenol solution (5% by mass) (23°C)
-